



# SHELL FENELLA<sup>®</sup> OIL DS 2260

## Heavy duty water soluble synthetic drawing compound

### Product Description

**Shell Fenella Oil DS 2260** is a heavy-duty water-soluble synthetic drawing compound suitable for steel and stainless steel. Extreme pressure agents provide good tooling performance on difficult forming, blanking and punching operations.

**Shell Fenella Oil DS 2260** is a blend of wetting agents, corrosion inhibitors and extreme pressure lubricity agents. It mixes easily with water to form stable blends. Drawn parts are easily cleaned with water or mild alkali. **Shell Fenella Oil DS 2260** can be applied by brush, roller coat or spray, depending on concentration. Concentrations of 1:1 to 15:1 are typically dilutions of **Shell Fenella Oil DS 2260**.

### Applications

- difficult forming and blanking operations of steel and stainless steel
- difficult punching operations of steel and stainless steel

### Features and Benefits

- excellent wetting properties allowing fluid to spread evenly over oily metal surfaces
- lubricity helps maintain sharp cutting edges on punches, pinch trim and blanking tools
- stable solutions at all recommended concentrations
- cleans from surfaces with water or mild alkaline cleaners
- excellent weld through properties
- parts drawn will have temporary corrosion protection until cleaned

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### Typical Properties of Shell Fenella Oil DS 2260

	Test Method	
Product Code (drums)		5064221
Appearance	Visual	Amber, clear liquid
Sulfur		Nil
Chlorine		Nil
PH, concentrate		9.8
Density, lbs/gal		8.57

### **Handling and Safety Information**

For information on the safe handling and use of this product, refer to its Material Safety Data Sheet at **<http://www.equivashellmsds.com>**. If you are a Shell Distributor, please call **1+800-468-6457** for all of your service needs. All other customers, please call **1+800-840-5737** for all of your service needs. Information is also available on the World Wide Web: <http://www.shell-lubricants.com/>.